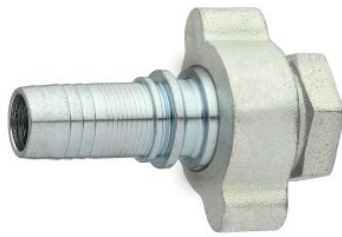


KURIYAMA HYDRAULIC CONNECTIONS / INDUSTRIAL HOSE

T340 & 341AA/T340 & 341AH Alfagomma Steam Hose CRIMPING CHART Using Industrial 'SHGJ' Stems & 'SHF' or 'AF4' Ferrules - Two Piece Fittings

Fitting Series & Ferrule	Hose Size ID (In)	Crimping Length (mm)	Final Crimp Diameter (in +/- .004)	Final Crimp Diameter (mm +/- 0.1)
SHGJ-CR050 & AF4-08*	1/2	Full	1.063	27.0
SHGJ-CR075 & SHF-12	3/4	Full	1.398	35.5
SHGJ-CR100 & SHF-16	1	Full	1.677	42.6
SHGJ-CR125 & SHF-20	1 1/4	Full	2.008	51.0
SHGJ-CR150 & SHF-24	1 1/2	Full	2.228	56.6
SHGJ-CR200 & SHF-32	2	Full	2.823	71.7

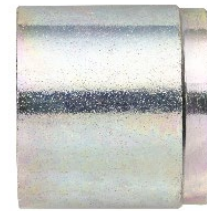
***AF4-08 Hydraulic Ferrule Must be used in this size and application / DO NOT USE SHF-08 as this is no longer validated.**



SHGJ Stems



SHF Ferrule



AF4 Ferrule

KURIYAMA HYDRAULIC CONNECTIONS / INDUSTRIAL HOSE

T340 & 341AA/T340 & 341AH Alfagomma Steam Hose CRIMPING CHART Using Hydraulic 'D' Series-One Piece, 'A' Series-Two Piece Fittings, 'AF4' Ferrule

Fitting Series (& Ferrule if a 2-PIECE)	Hose Size ID (In)	Crimping Length (mm)	Final Crimp Diameter (in +/- .004)	Final Crimp Diameter (mm +/- 0.1)
A-0808-MNPT & AF4-08*	1/2	Full	1.063	27.0
D-1212-MNPT	3/4	Full	1.398	35.5
D-1616-MNPT	1	Full	1.677	42.6
D-2020-MNPT	1 1/4	Full	2.008	51.0
D-2424-MNPT	1 1/2	Full	2.228	56.6
D-3232-MNPT	2	Full	2.823	71.7

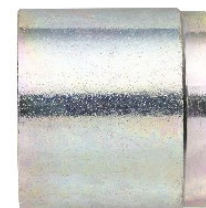
***Two piece Stem & Ferrule fittings are the ONLY recommended option for 1/2".**



D Series MNPT One-Piece



A Series MNPT Two-Piece



AF4 Ferrule

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Hose or tubing used in bent configurations will be subjected to increased abrasion. Hose clamps or couplings may loosen after initial installation and all sections of hose and tubing including connections, couplings, clamps, conductivity and bonding should be inspected frequently, regularly and consistently, and should be replaced, adjusted or re-tightened for the avoidance of leakage, for the prevention of injuries or damages, and for general safety purposes. Except as indicated in its Limited Warranty, Seller shall not be liable or responsible for direct or indirect injuries or damages caused by or attributed to the failure or malfunction of any Products sold or distributed by it.

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09/17/18 REV

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